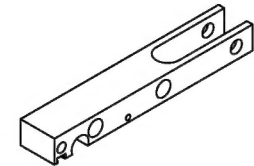
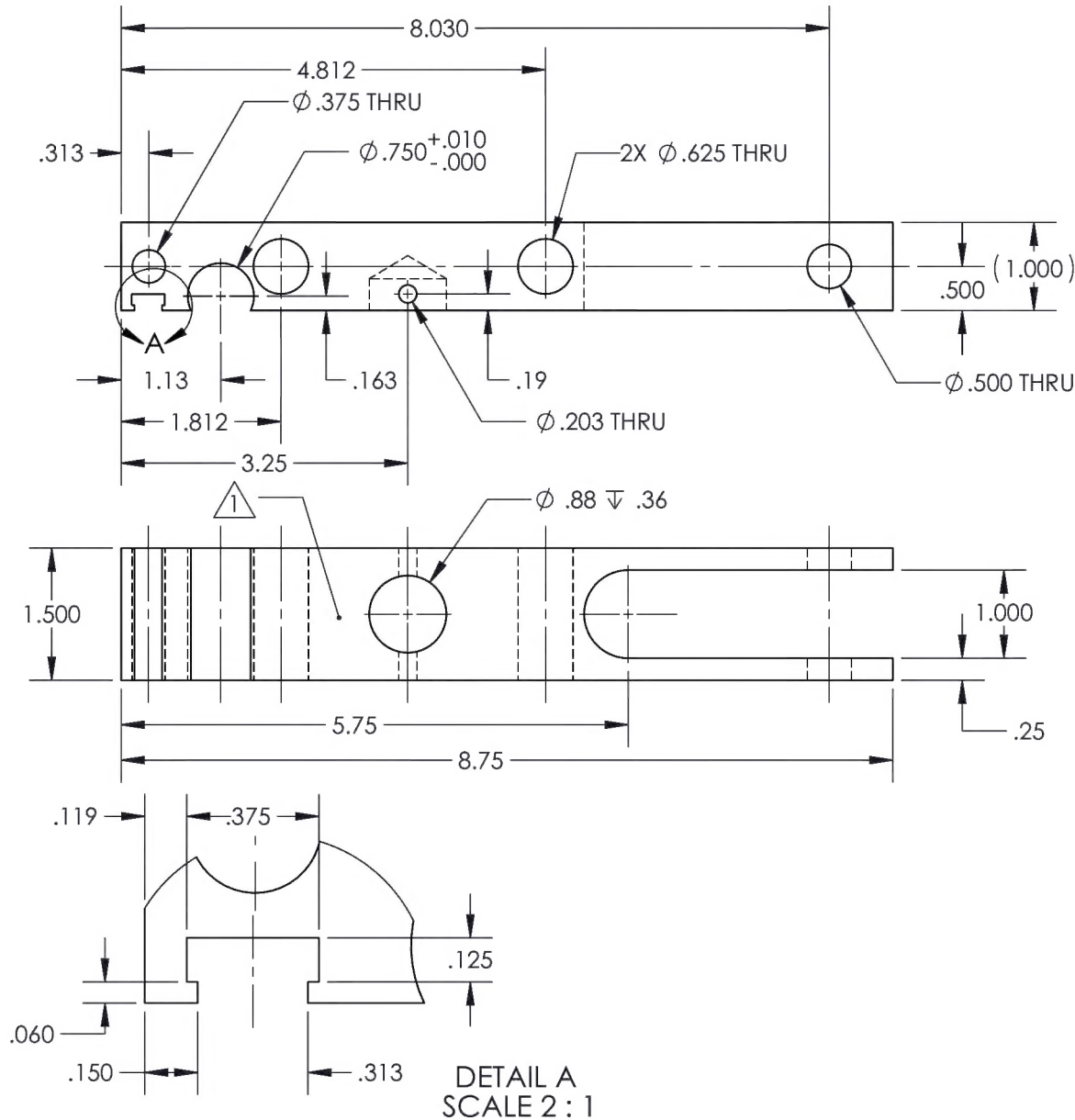


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BT CANAM	7/18/2013	CFS	
2		CH'D FINISH WAS CAD YELLOW PLATE IS NICKEL PLATE AND BAKE PER R.W.	10/9/2013	CFS	RW
3	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE	7/30/2014	DJN	RW



#### NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

<b>DART</b> AEROSPACE	
TITLE <b>UPPER RAIL</b>	
DWG NO. <b>20NR-40</b>	REV <b>3</b>
MAT'L A-36	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SEE NOTE 2
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-40	1	UPPER RAIL	A-36	1 X 1-5/8 X 8-7/8